

GC-2010 Plus With Advanced Flow Technology

Shimadzu Capillary Gas Chromatograph System





GC-2010 Plus With Advanced Flow Technology CAPILLARY GAS CHROMATOGRAPH SYSTEM

The Shimadzu GC-2010 Plus represents a new generation in top end capillary GC analysis, redefining sensitivity limits for trace analysis, fast GC applications, and easy, robust operation. Advanced Flow Technology (AFT) capability further extends the applications scope of the instrument allowing multidimensional GC, capillary backflush, and other specialized flow applications. AFT additionally enables reduced analysis times, enhanced chromatographic resolution, and application-specific configurations without compromising key performance features. The new detector line-up, among the highest sensitivity specification in the industry, ensures quality data across a broad range of applications.

Advanced Flow Technology Multi-dimensional system Backflush system Detector splitting system		ш.	eading Sensitivity Best-in-class*high-sensitivity detectors	Enhanced Productivity High-speed analysis Backflush Rapid oven heating/ cooling Gas saver function Excellent repeatability Carrier gas constant linear velocity mode Dual-injection system Applications Thermal decomposition analysis Liquid Injection/ Headspace/ SPME Analysis system Pyrolysis system Simulated distillation analysis PONA analysis		
[GCso •Easy op •Improve •GLP/GM	Data Management [GCsolution] •Easy operation •Improves productivity •GLP/GMP compliant •Network compliant		Easy Operation Large LCD display Self diagnostic functions			
Contents	P 04 - Advanced Flow Technology P 16 - Data Management		P 08 - Leading Sensitivity	P 11 - Enhanced Productivity		
			P 21 - Easy Operation	P 22 - Application Systems		

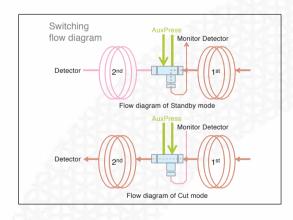
Advanced Flow Technology Advanced Flow Technology

Advanced Flow Technology is Shimadzu's solution to provide enhanced separation power and operational efficiency for applications with complex sample matrices. This enhanced capability is based on the high precision Advanced Flow Control (AFC) of the GC-2010 Plus.

Advanced Flow Technology for high separation capability



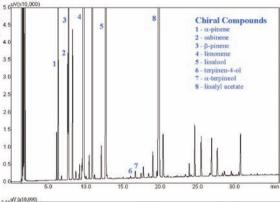
A multi-dimensional GC/GCMS system performs separation using two columns that have different chromatographic selectivity. When components of interest are insufficiently separated on the first column, they can be selectively introduced ("heart-cut") to a second chromatographic column with different selectivity. This enables enhanced chromatographic separation that cannot be attained in conventional single-column analysis. In addition, the precise flow-switching technology, which is supported by a high-precision digital flow controller, ensures heart-cut analysis with the high level of reproducibility demanded of complex capillary GC separations.



• Standby Mode Pressure (\(\triangle P \) Pressure P-\(\triangle

Multi-Deans' Switching

In the past, multidimensional GC has been accomplished using a switching mechanism known as Deans' Switch. However, this system results in such problems as a reduced recovery (sample loss) and fluctuations in retention time after column switching. The MDGC/GCMS-2010 system incorporates multi-Deans switching, a new mechanism that significantly reduces the likelihood of fluctuations in the retention times of components eluted after column switching, even when column switching is performed several times.



Multi Switching Analysis of Essential Oil

1st Column : MEGA SE-52 0.25 x 25m df=0.25μm

Oven temp : 50°C - 280°C (3°C/min)

Injector : 250°C Split ratio : 1 : 100. Monitor FID : 290°C

H2: 50 mL/min, Air: 400 mL/min, Make-up: 0mL/min

Switching : 8 times

2nd Column : MEGA DetTBuSililBeta 0.25 x 25m df=0.25µm

Oven temp : 45°C (12.00 min) - 180°C (2°C/min)

1st GC Chromatogram

8 compounds are switched onto the 2nd column.

2nd GC Chromatogram

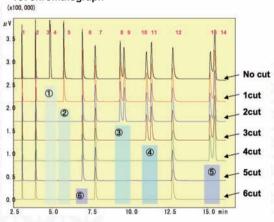
8 compounds are separated into 15 peaks.





Data by Universita degli Studi di Messina Prof. Luigi Mondello Alessandro Casilli Peter Quinto Tranchida Danilo Sciarrone

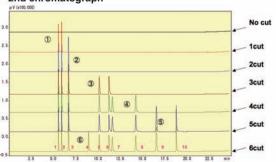
1st chromatograph



Repeatability (1st Column)

	1	2	3	4	5	6	7	8	9	10	11	12	13	14
	MeOH	EtOH	PA	Acetone	tBuOH	nPrOH	MTBE	sBuOH	DIPE	EtBE	BuOH	tAmOH	nBuOH	Bz
No cut	2.999	3.880	4.809	4.848	5.697	6.908	7.730	9.349	9.595	11.042	11.339	12.714	15.140	15.445
1cut	3.007	3.880			5.694	6.902	7.734	9.331	9.604	11.048	11.348	12.711	15.131	15.439
2cut	3.007	3.880				6.901	7.734	9.330	9.604	11.048	11.348	12.711	15.131	15.440
3cut	3.007	3.880				6.901	7.733			11.047	11.347	12.709	15.130	15.439
4cut	3.007	3.880				6.901	7.733					12.709	15.130	15.438
5cut	3.007	3.880	į		1	6.901	7.733		1			12.710		
6cut	3.007	3.880			1		7.731		j			12.705		
Average	3.006	3.880	4.809	4.848	5.695	6.902	7.733	9.337	9.601	11.046	11.346	12.710	15.132	15.440
C.V.%	0.101	0.000				0.041	0.019	0.117	0.055	0.028	0.038	0.022	0.028	0.018

2nd chromatograph



Repeatability (2nd Column)

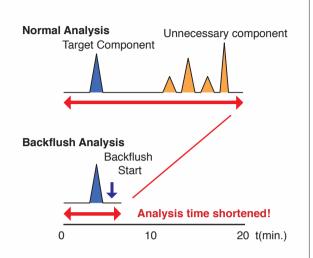
	1	2	3	4	5	6	7	8	9	10
	Acetone	PA	tBuOH	nPrOH	DPE	sBuOH	ETBE	iBuOH	Bz	nBuOH
No cut										
1cut	5.514	5.876								
2cut	5.514	5.880	6.642							
3cut	5.513	5.879	6.640		10.093					
4cut	5.513	5.878	6.640		10.092	11.184	11.561	14.182		
5cut	5.513	5.878	6.640		10.093	11.185	11.563	14.182	16.502	18.729
6cut	5.513	5.877	6.639	8.901	10.090	11.182	11.559	14.175	16.497	18.726
Average	5.513	5.878	6.640	8.901	10.092	11.184	11.561	14.180	16.500	18.728
C.V.%	0.009	0.024	0.016		0.014	0.014	0.017	0.029		

Advanced Flow Technology for enhanced

Backflush System

The backflush system reverses the carrier gas flow after the target compounds have eluted, to discharge residual late eluting components in the column through the injection port split vent.

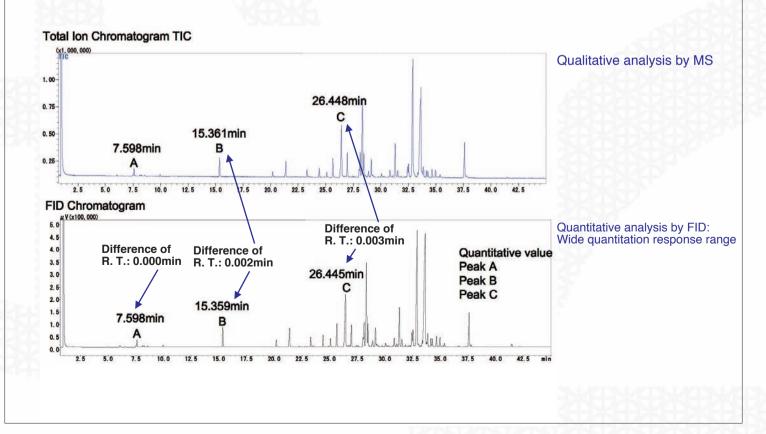
Backflush shortens the analysis time and improves productivity. In addition, high-boiling point components are discharged efficiently to reduce the bakeout time (elution time) at high temperature, and thus prevent column deterioration, contamination, and retention time shifts.



Detector Splitting System

Compounds eluting from an analytical column may be split to multiple detectors to obtain multiple chromatograms. Offering abundant information in a single analysis, this system saves cost and analysis time. In addition, with concurrent use of selective detectors, confidence in peak identity is improved. We recommend this system to GCMS users and customers wanting to confirm compound classes using detector selectivity.

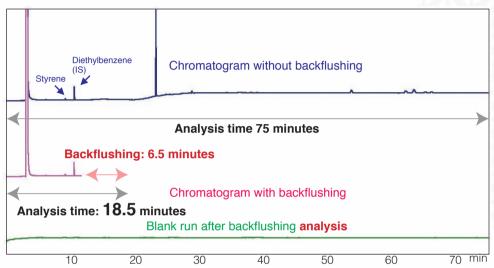
For analysis of natural products such as flavor compounds, it is efficient to use a combination of FID and MS. FID has wide dynamic range for quantitative analysis, while MS has unmatched capability for qualitative identification. Using the detector splitting system, a TIC (Total Ion Chromatogram) and an FID chromatogram of same pattern can be obtained simultaneously with one analysis.



productivity and identification confidence

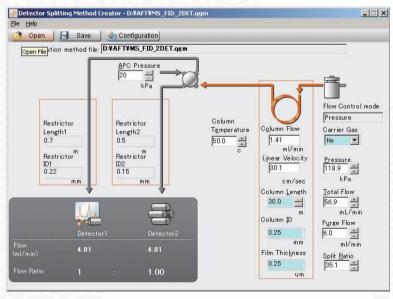
AFT Software

The Intuitive and easy-to-use Advanced Flow Technology Software is included with the AFT system. Both of backflushing and detector splitting are controlled with this software.



Analysis of Volatile Compounds in Polystyrene

Backflushing was started 12 minutes after target substances were eluted. Analysis time, including the time for discharging unwanted substances, could be reduced from 75 minutes to 18.5 minutes.



Advanced Flow Technology software download site http://www.shimadzu.com/products/lab/gc/index.html

Industry Leading Detector Sensitivity

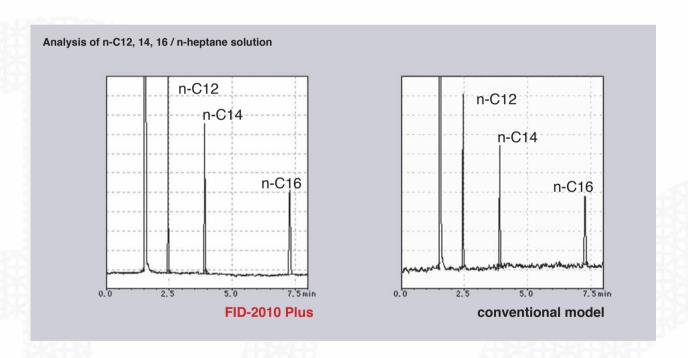
Responding to the ever increasing demands for trace level analysis, our new detectors boast the highest sensitivity in the industry. The new Flame Photometric Detector (FPD) and Flame Ionization Detector (FID) show significantly increased sensitivity.

Flame Ionization Detector

FID-2010 Plus

FID-2010 Plus gives you world's highest FID sensitivity with clean detector gas flows and the latest noise reduction technology.

Minimum Detected Quantity:1.5 pgC/s*



- High-sensitivity has been achieved by thorough cleaning of detector gas lines and latest noise-reduction technology.
- Automatic ignition, re-ignition, and flame extinguishing functions
- Feedback function reduces gas supply pressure to zero when the hydrogen flame is extinguished.
- Hydrogen connector joints have reverse threads to prevent incorrect pipe connections.
- Optional flame monitor can be mounted.

*For high sensitivity analyses, high purity air (Impurity of hydrocarbons <1 ppm) is required. (Piping and gas pressure regulator must be compliant with high-purity gas use.)

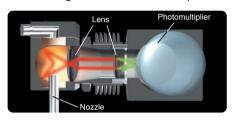
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Flame Photometric Detector

FPD-2010 Plus

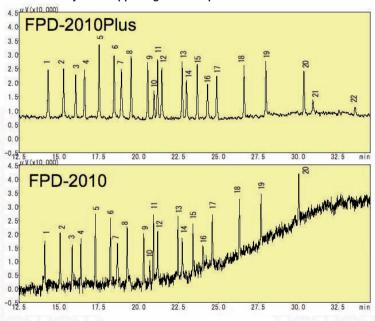
A new FPD design featuring improved flame stability and double focusing optics has achieved achieved an FPD with the world's highest sensitivity. This has all been achieved in a compact design that fits within the detector bay.

The dual-focus system adds a lens to the interference filter for efficient light collection at the photomultiplier light receptor.



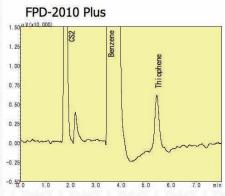
Minimum Detected Quantity: 5 fgP/s (phosphorus compounds) 3 fgS/s (sulfur compounds)

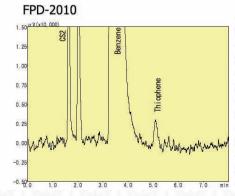
P mode: Analysis of 5 ppb Organo-Phosphorus Pesticides



- 1.Ethoprophos
- 2.Phorate
- 3.Thiometon
- 4.Terbufos
- 5.Etrimfos
- 6.Dichlofenthion
- 7.Dimethoate
- 8.Tolclophos-methyl
- 9.Chlorpyrifos
- 10.Formothion
- 11.Fenthion(MPP)
- 12.Fenitrothion(MEP)
- 13.Isofenphos
- 14.Phenthoate(PAP)
- 15.Prothiofos
- 16.Methidathion(DMTP)
- 17.Butamifos
- 18.Sulprofos
- 19.Fensulfothion
- 20.EPN
- 21.Phosmet
- 22. Pyraclofos

S Mode: Analysis of 20 ppb Thiophene in Benzene





Industry Leading Detector Sensitivity

Electron Capture Detector*

ECD-2010 Plus

- A highly sensitive and selective detector for the analysis of electrophilic compounds.
- Top class sensitivity results from upgraded cell insulation and a cell/flow line design to reduce contamination.
- Compact design achieves shorter stabilization times.
- ECD cell is common with that for GC-2010 (ECD-2010).

*In some countries, registration with the appropriate authority for regulation of radioisotopes is required before purchasing or using this detector. (Contact your Shimadzu representative for details.)

Minimum Detected Quantity:6fg/sec

Flame Thermionic Detector (NPD)

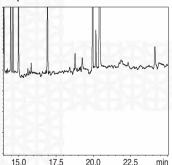
FTD-2010 Plus

- For analysis of organo nitrogen and phosphorus compounds, such as residual pesticides.
- Improved collector design reduces negative peaks from impurity components.
- No tools needed for collector replacement.
- Alkali source regeneration kit (option) reduces running costs.
- Hydrogen connector joints have reverse threads to prevent pipe connections.

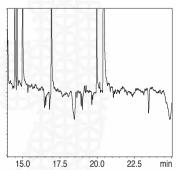
Minimum Detected Quantity:0.1pgN/sec*

Improved Collector of FTD-2010 Plus Reduces Negative Peaks.





Standard collector - zoom



Thermal Conductivity Detector

TCD-2010 Plus

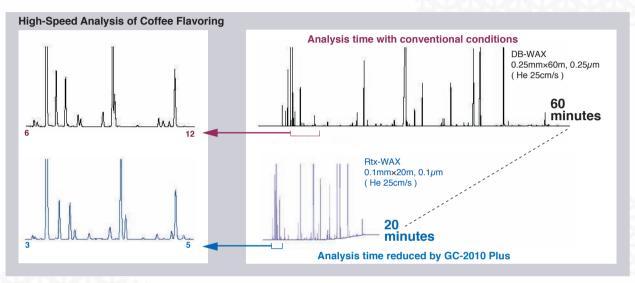
- For analysis of inorganic gasses and concentrated organic compounds.
- Microvolume cell optimized for capillary column analysis.
- Short stabilization time.

Sensitivity: 20000mV·mL/mg (decane)

Highly Evolved Design Delivers Analytical Productivity



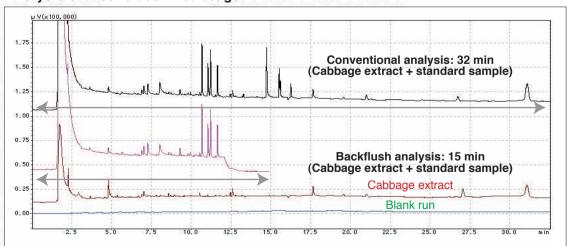
High-speed analysis with narrow bore capillary reduces analysis time and improves sample throughput. The new-generation digital flow rate controller (AFC) provides 970 kPa maximum operating pressure and 1200 mL/min total flow to support high-speed analysis.





The Backflush technique is effective in capillary GC analysis when early-eluting target compounds occur in a sample along with higher boiling components not of interest to the analysis.

Analysis of Pesticides in Cabbage



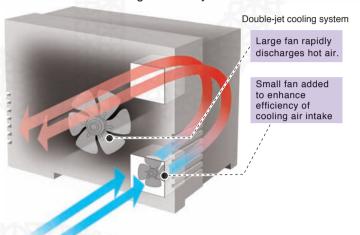
Reduction of analysis time by 53%

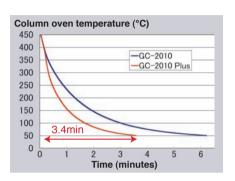
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Enhanced Productivity

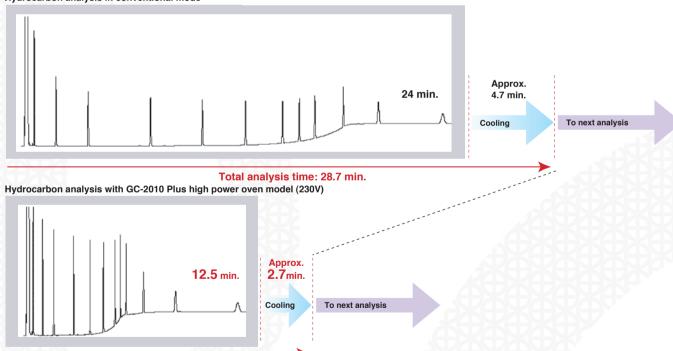
Rapid Oven Heating*/ Cooling

The GC-2010 Plus incorporates a double-jet cooling system, consisting of an exhaust fan to discharge hot air and an intake fan to draw in cooling air. The system enables the reduction of cooldown time from 450°C to 50°C in 3.4 min.







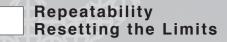


Total analysis time: 15.2 min.

Gas Saver Function saving carrier gas

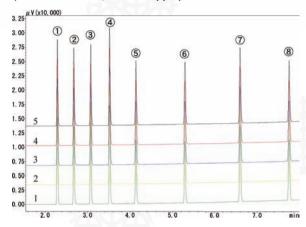
The GC-2010 Plus features a gas saving function that considerably reduces carrier gas consumption. In the split/splitless sample injection mode, the split ratio can be reduced after injection and during stand-by mode.

^{*}Rapid oven heating is available with the high power oven (230V model) only.



All units including the column oven, flow controller, and sample injection unit are comprehensively optimized at the design stage to achieve world-class precision.

Analysis of Grob Test Mixture (Solvent: acetone, each 100 ppm)



The large vaporization capacity ensures excellent precision, even when using solvents that are highly volatile upon injection, such as acetone. Long-term stability of retention time is realized by the new room temperature compensation technology built into each AFC (Advanced Flow Controller).

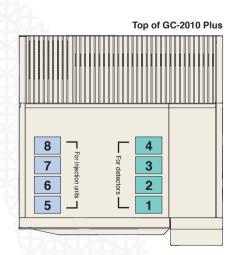
Repeatability of Retention Time and Area

	Average RT	CV% RT	Average Area	CV% Area
1. n-Decane	2.29436	0.0043	23429.8	0.1870
2. n-Octyl Alcohol	2.68199	0.0031	22252.9	0.3020
3. n- Undecane	3.08074	0.0023	23997.2	0.2236
4. 2,6-Dimethylaniline	3.52498	0.0045	29616.6	0.2502
5. Methyl n-Nonanoate	4.14567	0.0041	20563.3	0.2262
6. Methyl n-Caprate	5.30144	0.0042	21484.8	0.0744
7. Dicyclohexylamine	6.60017	0.0017	28067.3	0.1894
8. Methyl Laurate	7.75542	0.0024	22759.5	0.1638

Simultaneously install up to three injection units and up to four detectors.*

Select from three injection units and five detector types to suit the needs of your analysis. Options such as injection units, detectors and autoinjectors can easily be retrofitted.

* The quantities of units which can simultaneously mount up depends on the injector and detector type.



Enhanced Productivity

Split/Splitless Injector

SPL-2010 Plus

- New design reduces the possibility of carry over.
- Standard configuration supports high-speed GC with narrow bore capillaries.
- Gas saver function reduces split gas consumption.
- · Permits high-pressure injection mode.

On-Column/Programmed Temperature Vaporization Injector

OCI/PTV-2010

- Configured for either cold, on-column injection (OCI) or programmed temperature vaporization (PTV) injection mode.
- Uses inactive quarts PTV inserts.
- An optional OCI insert allows connecting a narrow-bore capillary column directly to the injector without a 0.53mm pre-column.
- Supports analysis of very high-boiling compounds (alkanes up to 100 carbons).

Direct Injection Unit

WBI-2010 Plus

- Septum purge flow channel prevents solvent tailing.
- Uses the same glass inserts as splitless analysis to simplify use. (Patented)
 (Contact your Shimadzu representative about connecting a packed column.)

SPL-2010 Plus







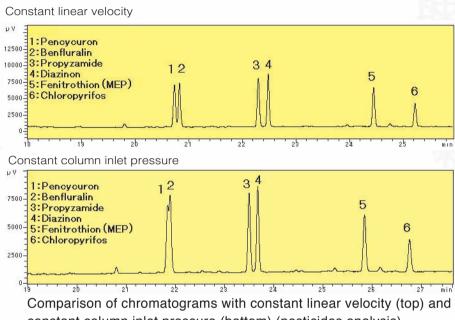
Dual Injection System

A dual injector system can be configured with a combination of two AOC-20i injectors and one AOC-20s sample carousel. Two-line simultaneous injection doubles the sample throughput to improve productivity.



Constant Linear Velocity Mode Quickly Determines Separation Conditions

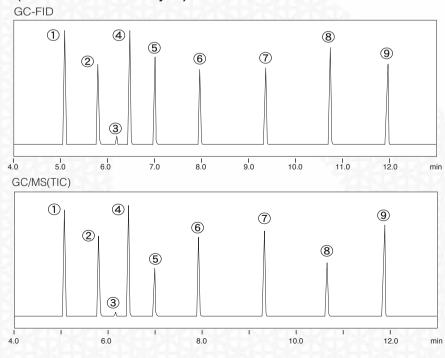
Shimadzu's approach to carrier gas control is based on the carrier gas linear velocity, which directly correlates to the separation performance. Method transfer from GC to GCMS is greatly facilitated.



constant column inlet pressure (bottom) (pesticides analysis)

Using the same type of column and setting the same carrier gas linear velocity values results in a virtually identical separation profile for GC and GCMS.

Comparison of GC-FID and GC/MS-TIC Chromatograms (Grob Test Mixture Analysis)



Shimadzu Gas Chromatograph Work

Features	of GCs	solution	Ver.2
(Windows	Vista	Compat	ible)

Easy Operation

- Common operation and layout with other LabSolution software, such as Assistant Bar and Data Explorer, ensures an intuitive common user interface that can be easily learned. GCsolution Ver.2 realizes further simple operation.
- Manipulation function is improved and simple operation with versatile functions are realized.

Better Analysis Productivity

- Handles control and data processing for up to four GC systems (GC-2010 Plus, GC-2010, GC-2014, GC-17A, or GC-14B)
- Supports simultaneous processing of two samples on a single instrument and dual injection system for the ultimate in high throughput analyses.

Comprehensive Basic Functions

- Inherits the popular, proven and robust Chromatopac and CLASS-GC10 integration algorithm.
- Comprehensive functions for peak identification, quantitation, and data comparison.
- Flexible report generation functions with operation similar to MS-Word. Summary report output is possible.

GLP/GMP Compliance

- Full support of user management functions and GC-2010 Plus self-diagnostic functions to enhance data reliability. Supports rigorous GLP/GMP requirements, including audit-trail functions for all method parameters.
- 21 CFR Part 11 compliance support functions are equipped as standard.

Network-compatibility

- Effective use of the network environment, such as in-office data analysis and remote access from the office is possible.
- CLASS-Agent provides file sharing and centralized data management.

Customization of User Interface

 OLE automation capability allows custom programming to accommodate customer specific workflow requirements.
 Custom programming may incur additional fees.



Station

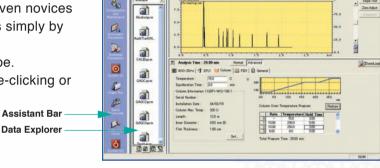
User Interface

The latest Windows technologies offer multifunctionality and simple operation.

User interface including drag-and-drop and right-click menus offers quick and intuitive operation.

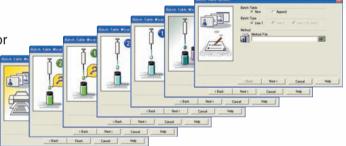
Easy-to-operate Assistant Bar and Data Explorer

- Navigate operations with Assistant Bar. Even novices can easily conduct analysis or re-analysis simply by sequentially clicking on icons.
- Data Explorer displays a list of files by type.
 Intuitively handle file operations by double-clicking or drag-and-drop.



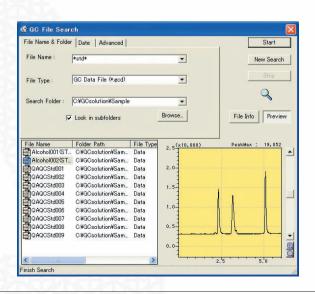
Batch Table Wizard Simplifies Consecutive Analyses

- Easily create batch tables for consecutive analysis of multiple samples using the Wizard.
- Simply fill in the prompts in the Wizard to create multi-point calibration curves and batch tables for repeated analyses.



File Search Function offers Convenient Previews

- Search any data file or method file.
- Search by file name, date, operator's name, sample name, or sample ID.
- Use the preview function to check the chromatogram in the searched data files before opening the file.



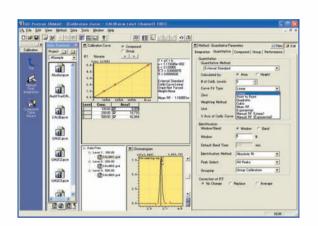
Shimadzu Gas Chromatograph Work

Data Analysis / Report Generation

Builds on the popular Chromatopac and CLASS-GC10 basic functions, including integration algorithms. Offers comprehensive functions for identification, quantitation, data comparison, and report generation.

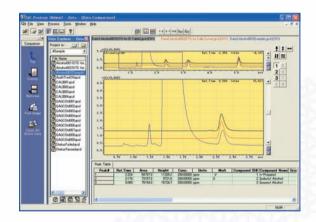
Identification and Quantitation Functions using Various Types of Calibration Curve

- Support for six quantitation methods, such as external and internal standard methods, and seven types of calibration curve, including linear, point to point and polynomial fits, ensures compatibility with an extensive range of requirements.
- Calibration curves can be created by dragging and dropping data files into the calibration window.



Data Comparison Function

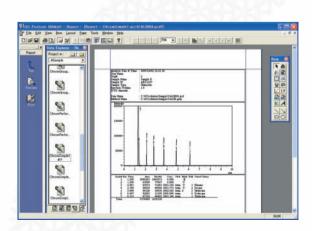
- Display and compare up to eight chromatograms.
- Convenient for comparison of previous data and investigation of changes in time-course data.
- Select superimposed or split-screen display.
- Conduct detailed analysis using addition, subtraction, differential, and second-order differential operations.



Flexible Report Generation Functions

- Highly flexible report generation.
- Paste and freely edit chromatograms and peak
- tables.

Save report formats as templates.



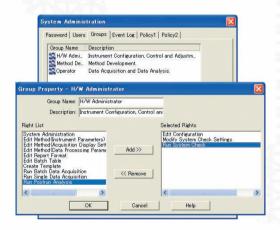
Station

GLP/GMP-Functions

To be compliant with management requirements and regulations such as GLP/GMP, a variety of sophisticated demands related to: analyzer reliability, method development, analysis method validation, and electronic file management must be satisfied to ensure data integrity. GCsolution strongly supports GLP/GMP with various validation functions, user management functions and so on. Also, 21 CFR Part 11 compliance support functions are equipped as standard.

User Management Functions to Control User Access

- Limit user access to operations by setting operation restrictions for the Administrator, Method Developer, and Operator default user groups.
- Add or edit groups to create security that matches your laboratory work format.



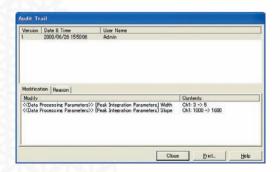
Validation Support - fully supports GC-2010 Plus self-diagnostic functions

- Fully supports the GC-2010 Plus self-diagnostic functions.
 Periodic checks of the GC status supports superior analysis and greater confidence in your results.
- Includes software-validation functions to check for software modifications.
- QA/QC functions offer pass/fail evaluation based on repeatability of component concentrations, recovery rate, or check of concentration upper/lower limit.

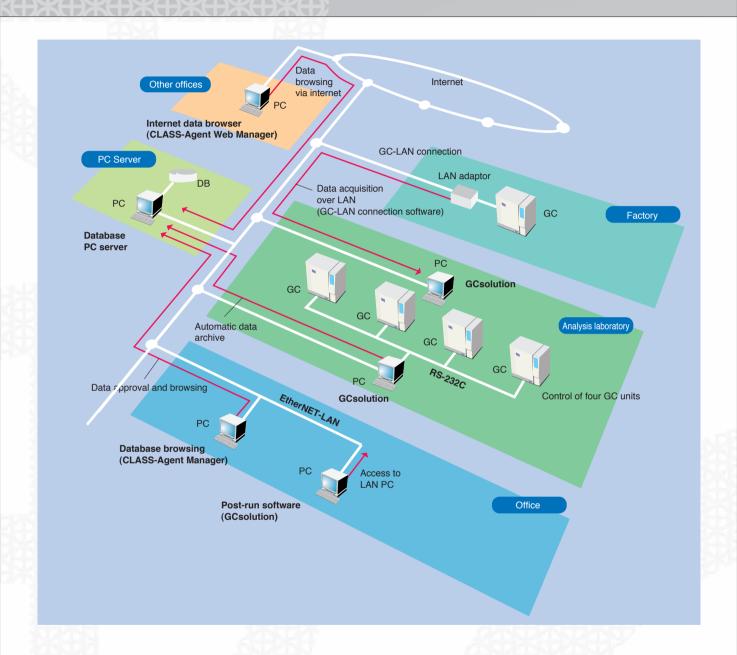
Audit Trail including Parameter Setting Log

- The changes and the reasons for the changes to instrument parameters and data-processing parameters can be saved to confirm the traceability of consecutive analysis results.
- Data files contain the method used for data acquisition and the latest data, allowing data to be reverted to the pre-analysis state.





Network-compatibility



CLASS-Agent for Centralized Data Control

CLASS-Agent Data Management System

- Software for centralized data management.
- Measured data automatically saved in the database.
- Browsing software easily finds target data.
- Browse data over the Internet.
 Compatible with Oracle, Access, and SQL databases.

GCsolution Post-run Software

Install the secondary licence software in a separate PC on the LAN to allow data analysis in the office.

GC-LAN connection software

Offers remote GC control and data acquisition in a LAN environment.

Connects the GC instrument to PCs over a LAN using a LAN adaptor.

Large Display

An information rich, large display is provided to show a lot of information.

The text and graphic screen lets you set the analysis conditions quickly and easily.

The built-in help functions make operation training almost unnecessary after the instrument is installed. Digital setting of all parameters, including temperatures and flowrates, allows accurate reproduction of the analysis conditions.

READY

Large Display

Graphic user interface.
Text display.
Built-in help functions.
Chromatogram display.

Intelligent Self-diagnostic Functions

Extensive self-diagnostic functions check that the instrument is functioning correctly.

These functions conduct a detailed diagnosis that includes the septum and glass insert operating status, temperature sensor errors, supplied gas pressure, control status for each gas, ignition operation, DC voltage, and AD converter.

Regular diagnosis prevents unexpected downtime.





Self diagnostic function at GC solution's screen.





Self-diagnostic Functions

Unit control check. Hardware diagnosis. Save and check diagnosis log.

Application systems respond to your analytical needs.

Advanced Flow Technology

Backflush System

Detector splitting system

Multi-dimensional GC/GCMS System MDGC/GCMS-2010 Series

Application Systems

Thermal Desorption System

Liquid Injection/ Headspace/ SPME Analysis System

Pyrolysis System

Distillation GC System

PONA Analysis System



Application Systems



Thermal Desorption System

- Used to analyze gas sample tubes organic vapors are collected on sample tubes at a sample site by drawing a large volume of air thru the tube over a long period of time.
- Sample tubes are thermally desorbed on the Thermal Desorption System to introduce the organic vapors into the GC.

System Configuration

• GC-2010 Plus + TD-20

Analysis Applications

- Measurement of air pollutants.
- Measurement of gases generated from parts or materials (outgassing)
- Measurement of fragrance components



Liquid Injection/ Headspace/ SPME Analysis System

- Liquid, Large volume, Headspace and SPME injection in one single instrument.
- Used to analyze the volatile components in solid or liquid samples.

System Configuration (GC with headspace sampler)

GC-2010 Plus + AOC-5000

Analysis Applications

- Measurement of residual solvents in pharmaceuticals
- Measurement of flavor components in foods
- Upgradable to SPME mode (solid micro extraction)



Pyrolysis System

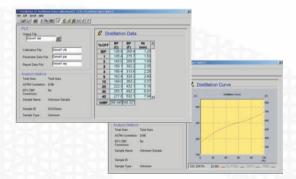
- Decomposes samples at high temperatures and analyzes the pyrolytic decomposition products.
- Used to analyze high molecular weight compounds such as polymers, forensic samples etc.

System Configuration (GC with double-shot pyrolyser)

- GC-2010 Plus + PY-2020iD
- Autosampler and cryotrap accessories available.

Analysis Applications

- Characterization of high molecular weight compounds
- Measurement of outgassing from inorganic samples, such as ceramics



Distillation GC System

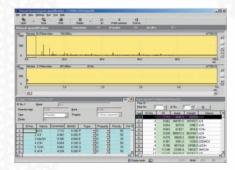
- Measures the boiling point distribution of petroleum fractions using the relationship between retention time and boiling point.
- Prints formatted reports after analysis of distillation characteristics.

System Configuration (Distillation GC)

GC-2010 Plus + WBI-2010, or OCI-2010 + GCsolution
 + distillation GC software
 (Select sample injection unit and column to suit the target sample.)

Analysis Applications

Petroleum fractions



PONA Analysis System

 Separates gasoline or other hydrocarbon compounds; identifies the peaks; classifies them by carbon number, paraffin, olefin, naphthene, aromatic series and oxygenates. Outputs quantitative results.

System Configuration (PONA GC)

 GC-2010 Plus + CRG-2010 + GCsolution + PONAsolution + MS Excel (Select sample injection unit and column to suit the target sample.)
 OCI and high-power oven (230V) are required for high-boiling point component analysis.

Analysis Applications

 Categorization of naphtha, gasoline and gasoline-based materials by carbon number and quantitation by type.
 (Also offers calculation of mean specific gravity, mean molecular weight, and octane value.)





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